



Enjoy Your Life of Leisure

There's no better way to create and enjoy a fulfilling leisure lifestyle than to have your own swimming pool. It's a healthy place for kids and their friends to play outdoors without leaving the relative safety of home. A focus for family barbecues and gatherings. A wonderful way to enjoy exercise and achieve a healthier life.

As one of the world's largest composite swimming pool manufacturers, we have developed a stylish and innovative range of swimming pools, in a variety of designs and sizes, with a multitude of features and benefits, so that we can provide you with the ideal Leisure Pools® swimming pool for your home. Coupled with great designs, we use state of the art production processes and superior raw materials, backed by in-house research and impressive stringent quality controls, to ensure that the

At Leisure Pools®, our mission is to improve the lifestyle of families at home, through the enjoyment of our range of innovative and quality swimming pools and associated products. Everything we do reflects this mission and the values that make it

quality of every Leisure Pools® swimming pool is the very best on the world market.

Leisure Pools® swimming pools are offered through a network of Leisure Pools® retail representatives and independently owned and operated dealers, who will not only supply you with your desired Leisure Pools® swimming pool, but also undertake the required installation work to get you swimming quickly — sometimes within days. With a Leisure Pools® swimming pool, you'll be "swimming in quality and style" as you begin your journey toward the leisure lifestyle you've always wanted with the confidence and peace of mind that you have chosen a superior product that is supported by the best warranties and the best people.

Are you ready to live your Life of Leisure?



Leisure Pools®

- A Family Owned and Operated Success Story

Australians have a unique love and respect for the water. The father and son combination of Kerry and David Pain have translated their passion for water into a lifelong devotion of bringing happiness to thousands of families around the world through the enjoyment of the highest quality Composite Armour™ fiberglass swimming pool – a Leisure Pools® swimming pool.

As one of the world's largest composite swimming pool manufacturers, we have developed a stylish and innovative range of swimming pools, in a variety of designs and sizes, with a multitude of features and benefits, so that we can provide you with the ideal Leisure Pools® swimming pool for your home. Coupled with great designs, we use state of the art production processes and superior raw materials, backed by in-house research and impressive stringent quality controls, to ensure that the quality of every Leisure Pools® swimming pool is the very best on the world market.



Leisure Pools® has delivered more than 50,000 high-quality swimming pools to homeowners all around the world. But we know that the most important pool is your pool and you have my commitment that we will do our best to make the process of owning a Leisure Pools® swimming pool the best possible experience unmatched only by the joy our swimming pool brings to you.





Leisure Pools® Composite Armour™ = Lifetime Warranty







The most important single component in any swimming pool project is the actual pool shell itself. It contains the water you swim in and it is the centerpiece that you then build all of your landscaping, paving, patios and lifestyle around.

Installing a swimming pool is a long-term investment and, like us, our customers need to feel confident that what they're putting in the ground as their main feature is strong, durable and will last the test of time. The selection of a quality pool shell is a critical decision that you must get right. Unfortunately, there are many manufacturers who say that they build a quality swimming pool shell but in practice they don't.

Leisure Pools® designs all of our swimming pools with the highest technological advancement: our trademark Leisure Pools® Composite Armour™ composition. This actually makes a Leisure Pools® swimming pool the most advanced pool product in the

world, a product of continuous research and development. The result is that you will own not only the best fiberglass swimming pool on the market but one step better: the world's best composite swimming pool.

We are so confident that the Leisure Pools® Composite Armour™ swimming pool is the world's best swimming pool that we offer a Lifetime Structural Warranty and a Lifetime Structural Osmosis Warranty on every swimming pool we produce. So how is a Leisure Pools® Composite Armour™ swimming pool different from a standard fiberglass swimming pool? It comes down to 3 key elements:

- Patented Composite Armour™ Core of Strength
- Patented Full Vinyl Ester Resin Construction
- Exceptional Quality Control

Patented Composite Armour™ Core of Strength

This is the highest level of technology in composite swimming pool manufacturing. This patented technology is designed to significantly reinforce the composite swimming pool with a strategically integrated laminate that consists of a blend of DuPont™ Kevlar®, Carbon Fiber and Basalt Fiber. We call it our "Core of Strength."

High performance fibers have been used in many cutting edge applications. DuPont™ Kevlar® is used in bullet proof vests, body armor, military vehicles, wind turbines and aerospace applications. Carbon Fiber and Basalt Fiber are used in aerospace and high performance automotive applications. When combined through Leisure Pools® patented technology, Composite Armour™ brings a new level of performance to the production of composite swimming pools.

So why is it important to have improved flexural and tensile strengths? With changing weather conditions, we are exposed to greater extremes of weather from floods one year to droughts the next. As a result, when we have floods the ground swells and when we have droughts the ground contracts. As a result, anything installed in the ground is exposed to extremes of ground movement. Leisure Pools® has recognized this and with the use of the Composite Armour™ Core of Strength, we are providing additional flexural and tensile strength properties that better withstand these ground movement changes.

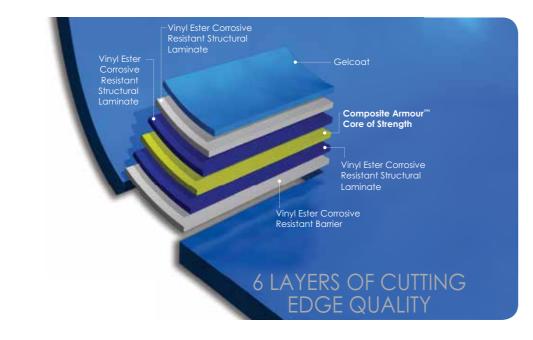
Remember, it is all about safeguarding your investment both in the swimming pool shell itself and all of the investment you make in finishing the area around the swimming pool with paving, decking and landscaping.

Full Vinyl Ester Resin Construction

Traditional fiberglass pools are made up of a number of layers being:

- 1. Gelcoat Color Layer
- 2. Corrosive Resistant Vinyl Ester Resin with Fiberglass Layer
- 3. Structural Polyester Resin with Fiberglass Layer
- 4. Polyester Resin Finishing Layer

One of the most important layers, of which has been introduced in the last 20 years, has been the incorporation of a corrosive resistant vinyl ester resin layer. Vinyl ester resin is a high performance resin that not only provides improved strength properties, but also inhibits water penetration into the laminate, more commonly referred to as osmosis.



Many manufacturers will often apply only a single layer of vinyl ester resin onto their swimming pool. This is because vinyl ester resin is traditionally double the cost of a polyester resin, a cheaper resin often used to provide bulk to the swimming pool. Unfortunately, with only one layer of vinyl ester resin, issues related to osmosis have continued to appear, resulting in the failure of swimming pools built under this traditional manufacturing method.

A Leisure Pools® Composite Armour™ swimming pool comes with a full vinyl ester resin construction (excluding the gelcoat layer). Leisure Pools® has taken this course of action in order to offer the following amazing benefits:

- Vinyl Ester Resin provides improved structural strength properties over traditional Polyester Resin therefore enabling Leisure Pools® to offer a stronger swimming pool
- By constructing all layers after the gelcoat colour with Vinyl Ester Resin, Leisure Pools® is able to offer a Lifetime Structural Osmosis Warranty

A swimming pool is something that should last a long time. Customers may spend tens of thousands of dollars on a swimming pool project, and in light of such, the swimming pool shell must last. Leisure Pools® Composite Armour™ swimming pool with full vinyl ester resin construction is another means by which to ensure quality and durability.



Exceptional Quality Control

- Leisure Pools® has on staff a Polymer Chemist who manages the Leisure Pools® Technical Center
- Leisure Pools® ensures quality of incoming raw materials by batch testing against benchmarked materials using an FTIR Spectrometer
- Leisure Pools® randomly selects swimming pools manufactured to undertake the following tests:
 - Flexural and Tensile Strength Test
 - Cure Percentage Tests of Each Layer
 - Barcol Hardness Testing
 - Boil Testing of Laminates (random samples)
 - Burn Testing of Laminates (random samples)
- Leisure Pools® weighs all materials to ensure correct quantities have been applied to each swimming pool

• Leisure Pools® uses an ultra sonic thickness testing device to measure the swimming pool in multiple key locations over the swimming pool to ensure compliance against the Leisure Pools® benchmark

Leisure Pools® is the only company to have invested heavily into this level of quality control. Our investments in the best raw materials, in processes that ensure the manufacturing of a quality product along with the expertise of our production professionals allow us the confidence to offer you a Lifetime Structural Warranty and Lifetime Structural Osmosis Warranty. You can be confident that your family has made the best investment towards a lifetime of enjoyment.

A swimming pool is a great investment both for your family and the value of your property, however it is important not to assume all pools are the same, as they are not. With Leisure Pools®, you are purchasing a swimming pool that will last.







CORE O











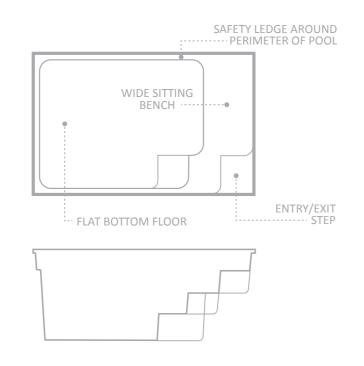
DuPont" Kevlar' is a registered trademark of DuPont"

The Fiji Plunge TM

What is a "Plunge Pool?" The general definition is a small, shallow pool that is typically built for the purpose of lounging, wading and cooling off for swimming and exercising. Today, many homeowners are installing a plunge pool because of their smaller size, easier maintenance and lower cost of ownership including reduced water requirements.

If that is what you are looking for, then we believe that The Fiji Plunge[™] is the perfect pool for you - for your own small space, or as we like to think of it, your own "island." The Fiji Plunge™ is a beautiful pool with a formal design and a bench down one wall allowing you to sit and relax. The bench is perfect for the addition of spa jets to enjoy the benefits of rushing water on your body and the therapeutic effects it can have on you. The Fiji Plunge™ also combines a deep and generously sized wading area to cool down on a hot day. It's also the perfect social pool where you can chat with friends and family or simply relax and enjoy the calm outdoors.

The Fiji Plunge™ has the perfect compact size will fit in just about any size backyard and the bench seat allows the pool to be installed very close to your house or boundary fence. If you're looking for happiness in a small pool, we invite you to take the plunge with us: The Fiji Plunge™.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
	6′ 11″	4′ 5″	4′ 5″

Preliminary design. Subject to change





The Palladium Plunge TM

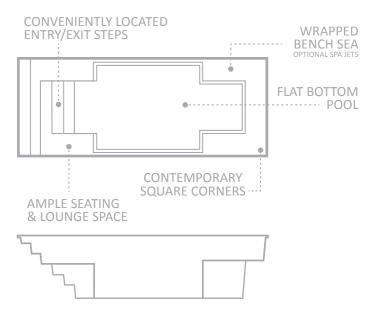
In many areas these days, the available space for a swimming pool is becoming limited. Smaller building blocks and larger homes are squeezing the space for a pool.

Even so, many homeowners still desire the pleasures offered by their own swimming pool. This trend toward smaller and smaller swimming pools had led to the development of the plunge pool. The plunge pool, more than any other style of swimming pool, is becoming increasingly popular.

Plunge pools don't just serve as a place to cool off and relax as many homeowners now see them as a landscaping statement.

The Palladium Plunge™ is the ideal pool for smaller yard sites. It makes a great centerpiece for a courtyard scene with plenty of options for landscaping. The Palladium Plunge™ can be fitted with optional therapeutic spa jets.

The smaller courtyard-style plunge pools are also much less expensive to heat if you should want to extend your swimming season.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
20′		5′	5′
16′	8′	5′	5′

me measurements rounded

The Harmony TM

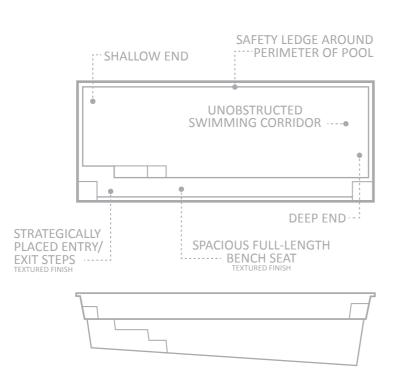
In harmony with your home, in harmony with your landscape, in harmony with your lifestyle...Leisure Pools® has created The Harmony™ range with the ability to adapt perfectly into any situation. Leisure Pools®, having received a strong demand from our customers for a modern, clean-lined architectural design, developed The Harmony™ to satisfy this demand.

The Harmony™ is a simple, rectangular swimming pool with square corners that provides you with a sleek, modern design. This model includes a spacious bench that runs the entire length of the pool, providing direct access to the entry/exit steps that lead down to the pool floor, or the single steps in or out of the pool itself.

The Harmony™ was created as a pool with deeper depths, ensuring even the tallest of people can have an enjoyable swim. It is its width, however, that enables it to fit comfortably within many home blocks.

By having the full length bench and steps on one side of the pool, the design allows the deepest part of the pool to be well away from any house foundations. This can often allow the pool to be set closer to the home, a great benefit for backyards with limited space for a pool.

The Harmony™ may just be the perfect pool for your home.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
26′ 3″	9′ 6″		5′ 9″
23′	9' 6"	4′ 3″	5′ 7″
19′ 8″	9' 6"	4′ 3″	5′ 4″
16′ 5″	9′ 6″	4′ 3″	5′ 2″





The Esprit TM

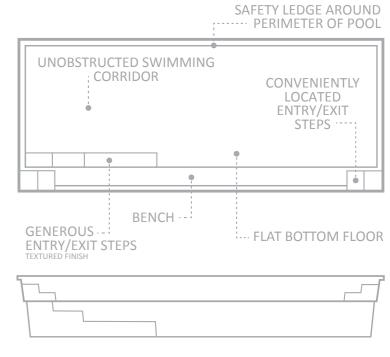
Leisure Pools® is proud to introduce you to The Esprit™ that includes all of the great features of our Harmony™ pool but has been redesigned into a beautiful compact package that will fit almost any backyard.

The Esprit[™] is a generous 18′ 8″ long pool with enough space to swim and relax with a flat bottom depth that is under five feet.

The Esprit[™] includes a long bench seat running down the length of the pool for convenient access and exit or to relax upon. The bench design also allows you to install The Esprit[™] in very tight spaces next to the house or a boundary fence.

The Esprit™ is the perfect pool to have swim jets installed which allow you the benefit of swimming in a smaller space. It presents you with a rectangular corridor that invites leisurely swimming and exercise or the ability to add an exciting design element to your outdoor living environment.

The Esprit[™] from Leisure Pools[®] – the full featured pool for a small space.



The Elegance TM

Since its introduction, the Leisure Pools® Elegance™ design has changed people's perception of what a fiberglass pool can look like.

This bold and innovative design, with its ultra modern square corners and clean crisp lines, has rapidly become one of the most popular pool designs in the world.

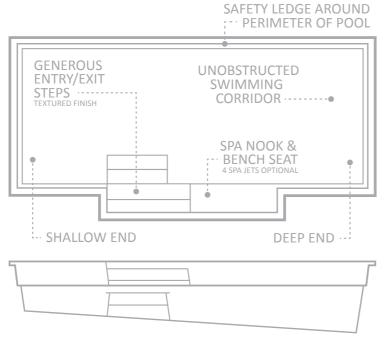
When Leisure Pools® first commenced design work on the Elegance™, the emphasis was to not only create a new and visually stunning pool, but also one that maximized the space inside the pool where you swim.

The Elegance™ has a large, unobstructed swimming corridor which is perfect for swimming laps. The central step location also incorporates a generous seating area where optional spa jets can be installed to create a relaxing spa nook.

There are no unnecessary steps or benches inside the body of the pool which would cut down on swimming area.

The pool maintains pleasant depths at both ends of the pool and comes in a variety of sizes to suit almost any backyard size or location.

The Elegance™ is truly a giant leap forward in modern pool design.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
39′ 4″	14′ 6″	3′ 10″	6′ 2″
33′	14′ 6″	4'	6′
29′ 7″	14′ 6″	4′ 2″	5′ 9″
26′ 3″	14′ 6″	4' 3"	5′ 9″
23′	12′ 6″	4′ 4″	5′ 7″
19′ 8″	11′ 6″	4' 5"	5′ 6″

measurements rounded





The Precision TM

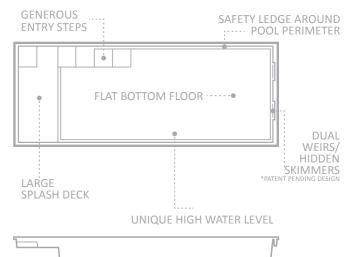
European style and Australian ingenuity come together perfectly to create our newest pool, the Precision™. The Precision™ is an incredibly stylish rectangular pool packed with our latest design features. With backyards now getting smaller, we understand our customers are looking to maximize their outdoor space without comprising on quality and features. The Precision™ is the perfect pool for you taking contemporary design to new levels.

The Precision™ offers our patent pending High Water Line design, which includes the incorporation of dual weirs and hidden skimmer boxes that allow the Precision™ to be nearly filled with water and yet still skim debris off the water surface. Once paved, the Precision™, with its innovative dual weirs, completely hides your skimmer boxes offering a unique look and feel. Any debris on your water surface magically disappears into the weirs.

The Precision™ has a beautifully modern rectangular look with a large splash deck perfect for your little ones to enjoy the pool with you. A single set of stylish stairs flow graciously into your large swimming space, with a flat bottom floor which is perfect for cooling down on those lazy summer days or playing games with family and friends.

For those customers looking to exercise in their pool, The Precision™ is the perfect pool with the addition of a swim jet system allowing you to swim on the spot at your own pace.

Leisure Pools® is proud to bring European flair to your home in the perfect size.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
	10′ 10″	4' 11"	4' 11"
23′ 4″	10′ 10″	4' 11"	4' 11"

*Some measurements roun



The Cube TM

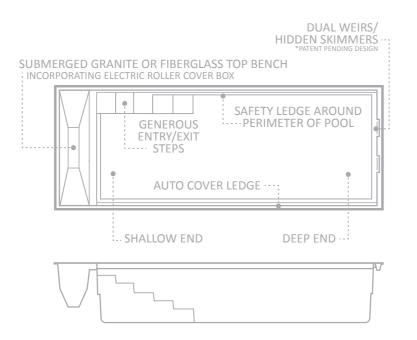
Leisure Pools® is committed to innovation, style and beauty. We are introducing The Cube®, a stunning swimming pool distinguished by its sharp formal lines and contemporary design with particular attention given to functionality. This modern rectangular pool offers beautiful square edged steps that lead into an enormous unobstructed area for swimming and playing with plenty of room for exercise, relaxation or fun and games with the family.

The Cube™ has a design feature of a cover box at the step end of the pool. This enables an automated cover to be installed into the cover box and the area then covered with either granite stone or composite (in the same color as the pool) to create a bench area over the cover box area. The automated cover, when activated, will extend out from behind the bench and extend down the entire length of the pool. The cover floats on the surface of the pool water providing many benefits including better insulation for heating and keeping debris out of the pool.

The Cube™ has been designed for a slatted pool cover. There are a variety of slatted pool covers available with many having the feature of being able to absorb a certain weight load of a person walking on the cover. Covers that are designed for this application, will slightly sink down to a small ledge built into the pool, just under the typical water level, so as to prevent the cover from sinking further, thus providing an additional safety feature to the pool compared to a noncovered pool.

The Cube™ offers our patent pending High Water Line design, which includes the incorporation of dual weirs and hidden skimmer boxes that allow The Cube™ to be nearly filled with water and yet still skim debris off the water surface. Once paved, The Cube™, with its innovative dual weirs, completely hides your skimmer boxes offering a unique look and feel. Any debris on your water surface magically disappears into the weirs.

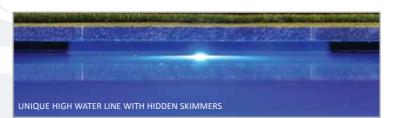
This contemporary modern pool is packed with features from its flat bottom design, which is great for playing pool games, to its unobstructed swimming corridor, which is ideal for swimming laps. Add in its technological advancements and quite simply, The Cube™ has it all.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
	13′ 1″	5′	5′
34′ 6″	13′ 1″	5′	5′
29′ 6″	13′ 1″	5′	5′
26′ 7″	10′ 10″	5′	5′
23′ 4″	10′ 10″	5′	5′

ome measurements rounded

rt is representative only. Some variations apply within sizing







The Reflection TM

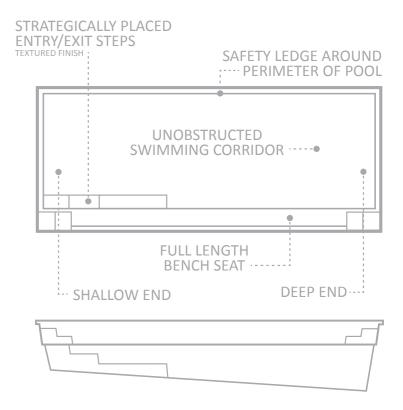
The Reflection™ is one of the sharpest designs from Leisure Pools®, and is a pool that many would consider to be "simply perfect." With the shapes and sizes of home lots constantly evolving, The Reflection™ offers not only versatility in terms of placement on your block, but also a classic structure that will suit any home, while maintaining the practicality that you expect from a swimming pool.

This stylish rectangular swimming pool has entry steps perfectly positioned at both ends of the pool with a bench seat that runs the length, capable of accommodating a variety of activities without compromising swimming space.

The Reflection™ is simple and elegant, featuring square corners that epitomize contemporary design, which lends itself to unlimited landscaping options that will reflect your aesthetic style.

The full-length bench and steps on one side of the pool ensures the deepest part of the pool is located away from any house foundations. This can often allow the pool to be situated closer to the home which is a great benefit where space for a pool is limited.

The Leisure Pools® Reflection™ offers structural functionality, swim sensibility and timeless design to suit your design needs now and in the future.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
32′ 11″	12′ 6″		6′ 1″
29′ 7″	12′ 6″	4′ 1″	5′ 10″
26′ 3″	12′ 6″	4′ 1″	5′ 8″
23'	12′ 6″		5′ 5″

e measurements rounded

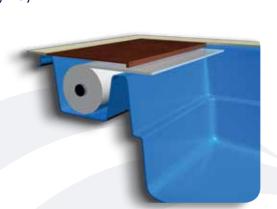
The Reflection TM with Auto Cover Box

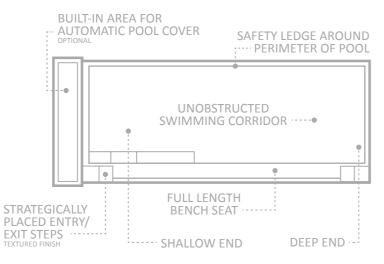
Leisure Pools® has taken the Reflection™ into the next generation by adding a built-in housing for an optional automated pool cover.

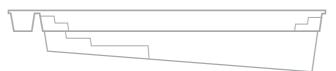
The benefits of having a retractable cover will not only improve your heating options, but also keep your pool free from leaves and debris. Furthermore, you will have the ability to automatically retract your pool cover out of sight.

Perfect for a variety of climates and surroundings, this design not only offers a tidy environment to store the cover, but also provides efficient use of space by having it built into the pool.

With The Reflection™ with Auto Cover Box, you really can have the best of both worlds: a functional, stylish and elegantly designed swimming pool with the option to cover your pool in an efficient and easy way.

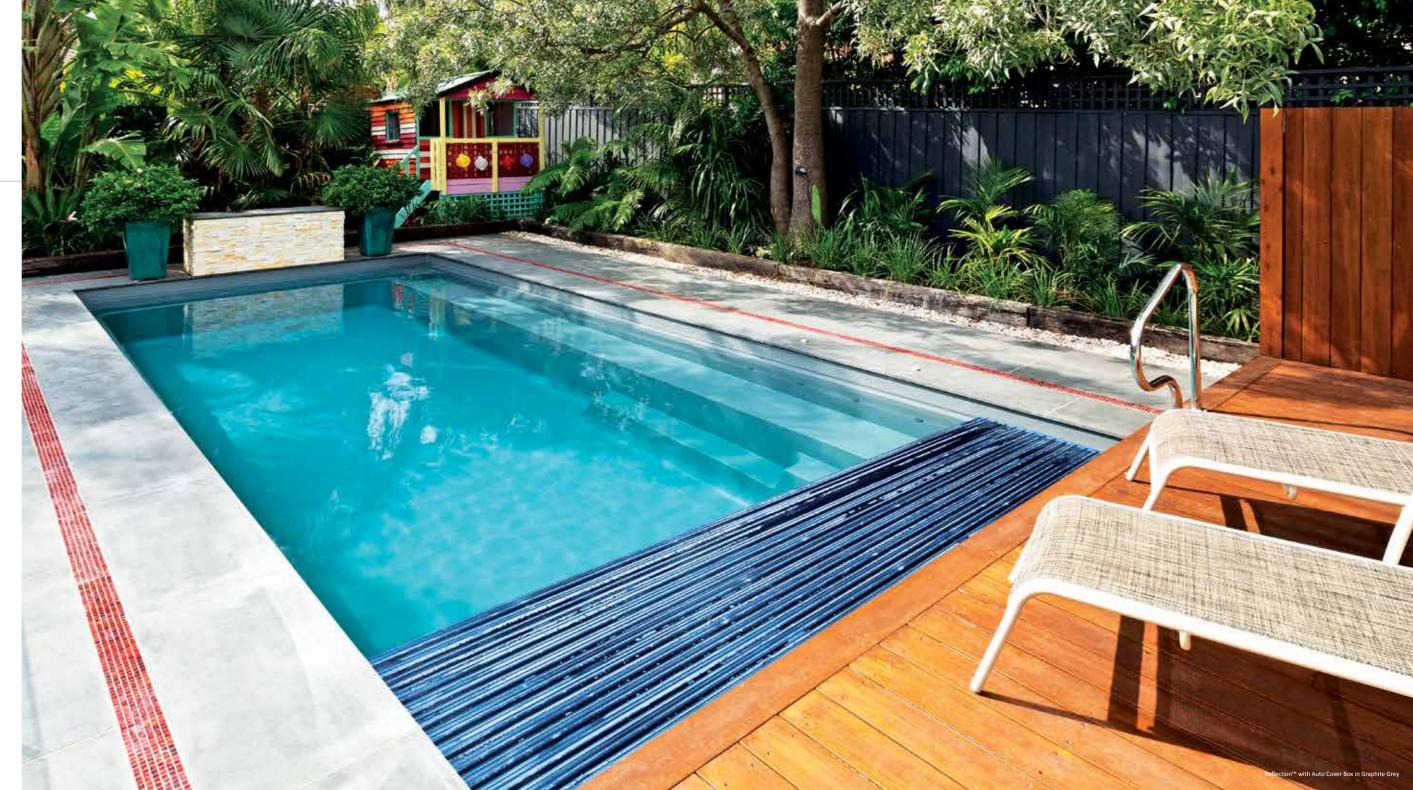






LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
32′ 7″	13′ 4″	4′ 1″	5′ 10″
29′ 3″	13′ 4″	4′ 1″	5′ 8″
26′	13′ 4″	4′ 1″	5′ 5″

me measurements rounded





The Reflection TM with Splash Deck

Our Reflection™ pool is one of our most stunning and stylish swimming pools. Its crisp clean lines and very practical features make it one of the most popular pools available.

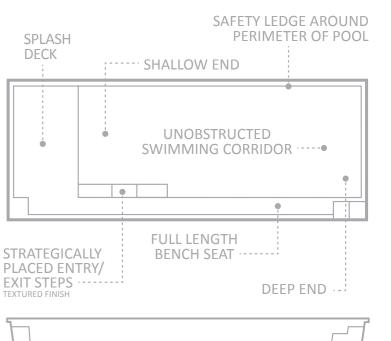
So how do you improve on perfection? Introducing, The Reflection™ with Splash Deck.

The splash deck is a great looking addition and transforms your Reflection™ pool into a much more appealing and versatile space. At 31′ 2″ and 27′ 11″, you get so many more options for your backyard.

The splash deck is a shallow area at the end of the pool that is ideal for fun and relaxation for all members of the family. The kids love playing in the shallow water, especially the young ones. With adult supervision, even very young children will love this area and gain confidence and experience as they are introduced to swimming and being in a swimming pool. Splash decks are also becoming very popular with families who have pets as it provides a wonderful area for cooling off, splashing around and yes, even a small area to jump into the shallow area if they are swimmers, too.

It's not all about fun and games however. The splash deck can be transformed into a spectacular water feature, with the addition of bubbler jets in the floor, which looks amazing.

The Reflection™ with Splash Deck, making a great pool even better.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH	SPLASH DECK LENGTH
31′ 2″	12′ 6″	4′ 2″		5′ 1″
27′ 11″	12′ 6″	4′ 2″		5′ 1″

ome measurements rounded

The Limitless TM

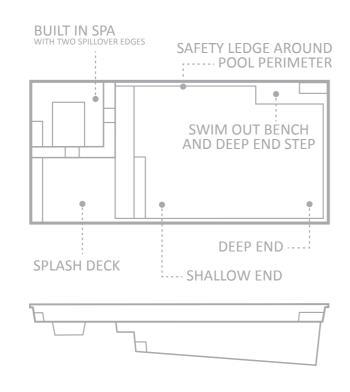
The Limitless™, by its very name, offers limitless features but yet, it will fit into almost any backyard! Designed off our highly sought after model, The Ultimate™, The Limitless™ offers all of the features of The Ultimate™ but is reduced in width to 12′ 6″ and is available in both a 26′ and 30′ version. The reduced width enables this feature-packaged pool to fit into backyards where space is limited.

The Limitless™ offers a full size built-in square spa that integrates seamlessly into the overall pool design. The built-in spa has the option to either run off the pool filtration system or operate through a separate filtration system and heating unit. The spa has some clever overflow channels with two spillover ledges, through which water cascades into the pool, creating a beautiful waterfall effect.

The Limitless™ has a splash deck at the shallow end of the pool that is ideal for fun and relaxation for all members of the family. The kids love playing in the shallow water, especially the young ones. The splash deck has a broad entry step onto the splash deck and then from the splash deck down into the pool making entry and exit into the pool easy.

In the deep end, The Limitless™ offers a deep end swim out bench and entry and exit step for swimmers. The depth of The Limitless™ enables even the tallest of swimmers to get a decent swim and the deep end area is ideal for swimming and playing water games.

Leisure Pools® is proud to offer perhaps the most feature-packed pool available on the market today to enjoy your Life of Leisure!



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
30′	12′ 6″		6′
26′	12′ 6″	4′ 3″	5′ 7″

me measurements rounded





The Ultimate TM

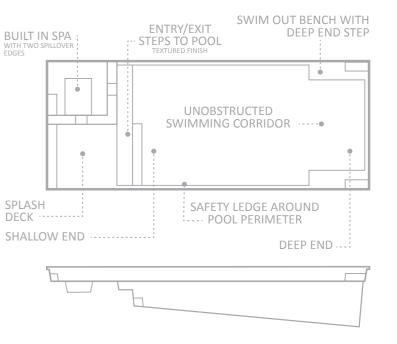
When Leisure Pools® set out to create The Ultimate™ swimming pool range, we wanted a design that would meet and exceed the homeowner's expectations of what a pool should be.

Designers began with the idea of what would be considered fashionable and chic, yet versatile with practical, highly sought-out features. The Ultimate™ lives up to its name in size and convenience. Square angles and straight lines define a pool that boasts a large, open corridor with a gradual slope that can accommodate a variety of activities, from the avid swimmer looking for an area to exercise and swim laps to the perfect arena for playing water games with family and friends.

There is no feature more appealing than a built-in spa that integrates seamlessly into the overall pool design. The built-in spa has the option to either run off the pool filtration system or operate through a separate filtration system and heating unit. We even added some clever overflow channels with two spillover ledges, through which water cascades into the pool, creating a beautiful waterfall effect.

There was only one feature left to add to ensure this pool reached its ultimate potential – a large, shallow splash deck on which to lounge in the sun or play with the little ones. These ledges are one of the most popular innovations trending in the swimming pool industry today.

Leisure Pools® is confident you will find this pool to be the ultimate addition to your backyard.



.ENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40′	15′ 5″	4′ 3″	7′
35′	15′ 5″	4' 3"	6' 6"
30′	15′ 5″	4′ 3″	6'

measurements rounded

The Pinnacle TM

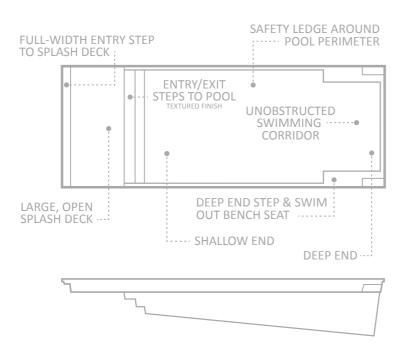
The embodiment of space has been redefined by the creation of The Pinnacle[™]. On the drawing board, Leisure Pools[®] wanted to push forward the idea behind The Ultimate[™] and take the elements to a new level.

The result is the collaboration of expansive planes and a modern design that speaks volumes of its potential in both landscaping opportunities and range of activities.

The Pinnacle™ features a full width entry step at the shallow end providing access to a grand splash deck area for little ones to play or large reclining chairs to be located. The full width entry step gives flexibility in the placement of the pool in relation to the house to provide optimum entry and exit into the pool.

The Pinnacle[™] has good depths in the deep end providing even the tallest of swimmers a good swim area. The deep end also has a deep end swim out for relaxation and entry / exit steps on either side providing great access for swimmers.

Over all, Leisure Pools® is proud to push the boundaries of swimming pool innovation and present to you the most expansive rectangular pool in our line to date. Delightfully clean in design, and perfectly practical in nature, The Pinnacle™ is a one of a kind pool for your dream backyard.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40′	15′ 5″	4′ 4″	7'
35′	15′ 5″	4' 4"	6′ 6″
30'	15′ 5″	4′ 4″	6′

e measurements rounded





The I con TM

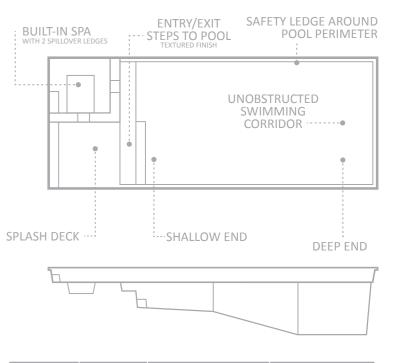
An icon is often referred to as that which is the object of great attention or representative of the latest fashion trends. To deliver just that, Leisure Pools® designers created The Icon™ — a pool that embodies those attributes of a pool which we consider fashionable into one captivating swimming pool.

The Leisure Pools® Icon™ was designed to incorporate all of the amazing features of The Ultimate™ — the built-in spa and splash deck — except it has been modified to reach 8' at its deepest depth.

Spend just a few minutes in this spacious spa, and you will experience less stress and improved circulation. The spa was designed to offer you the option of circulating water within the spa alone, or to circulate into the pool through two built-in spillovers.

The built-in splash deck provides fun for both adults and children. The shallow waters offer a great play area for younger children or a place to stretch out and relax for adults.

The Leisure Pools® Icon™ perfectly represents what a pool should exemplify, not only with the great features it compacts, but through its length and water volume as well. No matter what ideas you have for your perfect pool, The Icon™ will undoubtedly deliver.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40'	15′ 5″	4' 3"	8'

measurements rounded

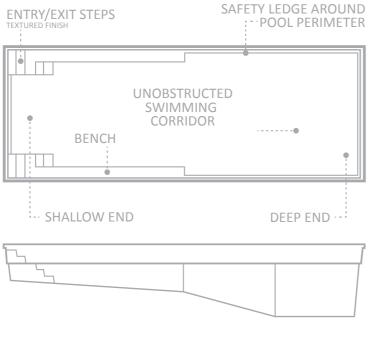
The Infinity TM

"If you want me to stay sane, I need water." So said an accomplished musician who, when touring, makes sure that she is always near a swimming pool. If this fits your personality, then we suggest that you take a look at The Infinity™ which represents this sentiment of the more water, the better.

The Infinity is a classic, rectangular design that provides a clean, contemporary look. It allows for end-to-end swimming for exercise and fitness with 40 feet of length. It also features entry steps on both sides of the shallow end with accompanying benches which also makes it idea for hosting family gatherings and neighborhood pool parties.

The large bench areas on either side of the shallow end can be fitted with optional spa jets to provide both a unique water feature effect as well as providing relaxing and soothing area to sit and enjoy the pool area.

In the deep end, the pool is 8' deep and provides a generous body of water and meets the requirements to allow for a residential type 1 diving board. Truly a fantastic pool for the whole family.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40'	15′ 6″	4' 1"	8′





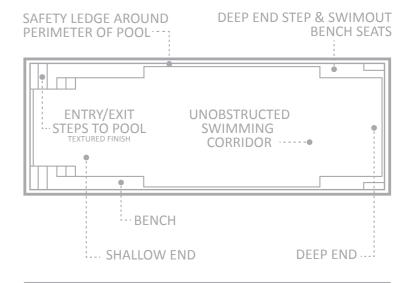
The Supreme TM

The beauty of The Supreme™ range of swimming pools is its simplicity in design with an eye on maximum enjoyment of the water. Long, clean rectangular lines provide a large area for swimming enjoyment as well as a large area for playful games.

The entry/exit area on both sides of the pool allow for easy access. However, the central focus is still on the water with an open corridor to swim and play in. Bench seating runs along the side for relaxation and for easy conversation while maintaining the integrity of the swimming corridor between them.

The Supreme™ has good depths in the deep end providing even the tallest of swimmers a good swim area. The deep end also has a deep end swim out for relaxation and entry/exit steps on either side providing great access for swimmers. The further benefit is that no matter where your home is located there is a convenient entry and exit steps at either the shallow or deep end of the pool.

If your idea for a life of leisure includes the pure enjoyment of the water, then we suggest that you take a closer look at The Supreme™ range of swimming pools from Leisure Pools®.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40'	15′ 6″		6′ 7″
35′	15′ 6″	4′	6′ 3″
30′	15′ 6″	4′	5′ 11″

*Some measurements rounded. Note: 30' and 35' measurements reflect production estim

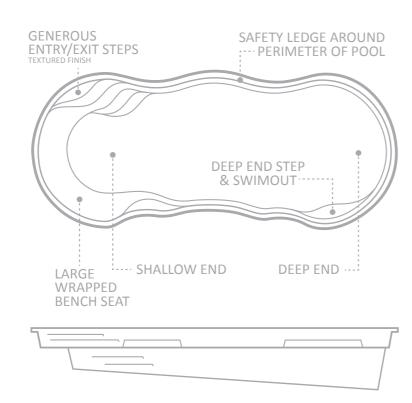
The Riviera TM

Suitability and adaptability are the words that are most often used to describe our Riviera[™] pool. This is a swimming pool design that seems to blend perfectly with any home style and any home site. Its beautiful flowing lines and free form design are a delight to landscape.

You can choose a tropical setting or combine the pool with rock landscaping and waterfalls, or use feature timber or even more formal paved areas. It doesn't seem to matter as The Riviera™ always seems to be the perfect centerpiece for any landscape design.

Good looks is not the only feature of The Riviera™ as this style is truly a great pool for the family. The large, wrap-around bench at the shallow end is a great feature. Not only is it a play area for the kids but it's just perfect for adult seating as well. The wide steps give access to the bench area and also to the floor of the pool. The main body of water is generous in size and ideal for playing games and swimming.

The Riviera[™] is one of our most popular pools because it combines landscaping versatility with a functionality that will suit any family.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
34′ 1″	14′ 6″	3′ 11″	5′ 10″
30′ 3″	13′ 11″	3′ 11″	5′ 7″
26′ 7″	12′ 4″	3′ 11″	5′ 5″

measurements rounded





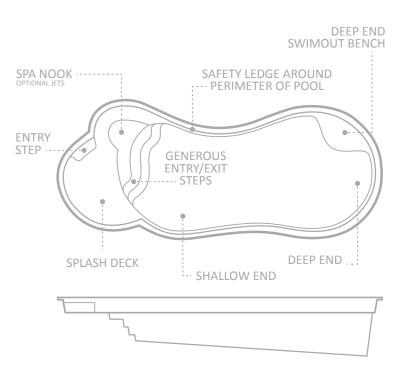
The Eclipse TM

An element to good design is the ability to inspire possibilities and with The Eclipse™, we believe that we have captured just that. With gentle, free flowing curves and a versatile size range, The Eclipse™ is sure to not only please the eye, but fit perfectly into your leisure lifestyle.

The Eclipse™ design yields unlimited possibilities for both landscaping and environment ideas. From the large body curve that can host a spa or water feature, to the smaller body curve that can provide the perfect spot for a landscaping centerpiece, you can let your biggest ideas come to life.

The design also boasts a unique form that supports elements such as a splash deck, swim nook, deep end swim out bench, and an unobstructed swim corridor.

A pool for all ages and abilities, the features of The Eclipse™ allow little ones to play safely on the large splash deck, avid swimmers to capitalize on the swim corridor, and for those wanting to relax, the ability to lounge on either the deep end swim out bench, or in the swim nook. Of course for a little more sun, the splash deck is the perfect place to soak in the summer rays.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40′	15′ 8″	4′ 9″	6′ 8″
35′	14′ 9″		6′ 4″
30'	14′ 9″	4' 9"	6′ 1″

me measurements rounded

The Allure TM

Combining practical features into a beautiful package is the ultimate goal of great design. The Allure™ blends free-flowing curves with a large comfortable spa and a spacious splash deck, all to create one luxurious swimming pool.

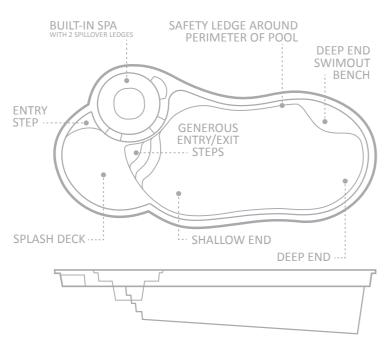
Truly a pool for the whole family, The Allure™ provides ample space to swim and play games while simultaneously providing the ideal spot for relaxing and enjoying the outdoors.

The free form splash deck is a unique feature, which provides a spacious, shallow area that is perfect for introducing younger children to the joys of swimming without fear of deep waters. For others, it becomes a relaxing oasis, in which to lounge and mingle with the family.

Adjacent to the splash deck is a large integrated spa that creates an ideal place for practicing a variety of calm and comfortable healing routines. The spa has the option of being fully heated for maximum effect, but can also be adapted to overflow through spillways into the pool.

Wide steps lead from the splash deck down to the pool floor of the shallow end. The Allure™ also has a convenient swimout bench located at the deep end of the pool, as well as a small corner step to the far side of the spa.

Leisure Pools® has incorporated the most popular features into this pool design to create an Allure™ you just won't be able to resist.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40′	15′ 8″	4' 9"	6′ 8″
35′	14′ 9″	4' 9"	6′ 4″
30'	14′ 9″	4' 9"	6′ 1″

e measurements rounded





The Caribbean TM

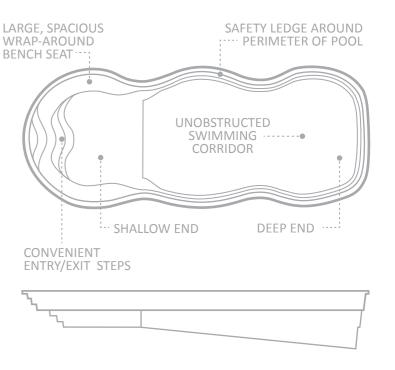
The CaribbeanTM style pool is modeled to match The MediterraneanTM in almost every way, but has been modified to stand at 6' 4'' at its deepest depth.

Leisure Pools® designers created this model with hope of providing homeowners with the opportunity to build the backyard paradise they have always dreamed of. Whether you have a have large family that loves playing games in the water, or simply enjoy playing the host — entertaining guests, friends and family — The Caribbean™ is the perfect pool to help you make it happen.

The versatility of The Caribbean™ cannot be overstated in its ability to satisfy homeowners' needs. It maintains a large wraparound bench at the shallow end, offering a great play area for children or ample seating for adults. The wide entry steps allow easy access to the bench area as well as the swimming pool floor.

With the deep end only reaching 6′ 4″, The Caribbean™ provides a more gradual descent as you move into the deep end. Now, you not only have plenty space to stand, but also a larger area to play water games, such as volleyball or basketball. Whether it is having fun in the water with your family, or hosting a pool party, this pool is ideal to accommodate any situation.

The flowing, free form style of The Caribbean™ will complement any setting, and can be easily incorporated into a multitude of landscape styles, conforming to suit your aesthetic tastes.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40′	16′	4′	6′ 4″

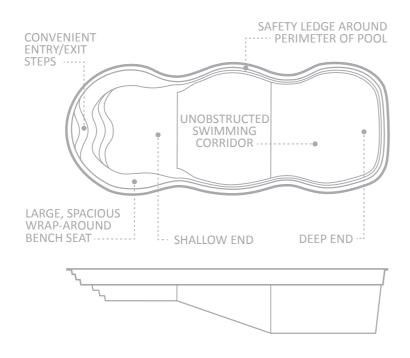
The Mediterranean TM

This pool has been modeled after our stunning success of The Riviera[™] pool. It was a hard task for the Leisure Pools[®] designers to improve on The Riviera[™], but without doubt they have.

The Mediterranean™ is a large pool in every way. Not only is this pool longer and wider, it is also, most importantly, much deeper standing at 8' in the deep end.

This is a pool that meets every standard when it comes to versatility. The Mediterranean™ features a massive wraparound bench at the shallow end, offering a great kids' play area, but also well-suited for adult seating. The wide entry steps provide access to the bench area before continuing to lead you down to the floor of the pool. The main body of water is huge and is perfect for swimming.

With its smooth, free-flowing design, this pool can lend to a variety of delightful landscaping themes. There's not much more you could you ask for in a swimming pool — a generous body of water, flexible landscaping options, and meets the requirements to allow for a residential type 1 diving board — truly a fantastic pool for the whole family.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
40'	16′	4′	8′

Some measurements rounded





The Horizon TM

Welcome to the dawn of a new era in swimming pools. The Horizon™ is unlike any other composite pool being produced in the world today.

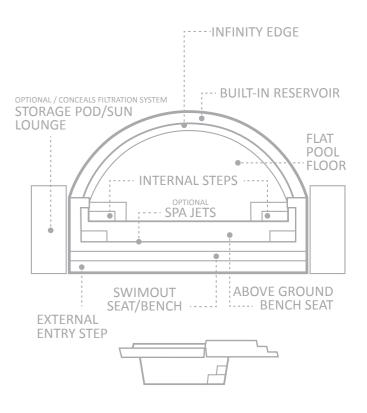
The pool features a stunning infinity-edge, causing water to seemingly disappear into the horizon. Whether it is a beautiful panoramic view or your own backyard creation, The Horizon™ allows water, earth and nature to combine.

The Horizon™ will fit perfectly on awkward sloping sites or into a deck where you thought a pool was just not possible. The flat-bottom floor is ideal whether you are looking to take a relaxing dip or play games with your friends and family. This ingeniously created swimming pool incorporates patent pending design and innovation technologies to encapsulate the transition from in-ground to out-of-ground.

The Horizon™ features a recirculating water system in which water flows over the infinity edge, then cascades into its own built-in reservoir before being returned to the pool. A full-width bench provides seating in the water, where optional spa jets can be added to enhance your experience.

Optional storage compartments can be added to the pool to conveniently house its filtration equipment out of sight. The compartments not only protect your equipment, but also facilitates the pumps and filters to operate more efficiently due to closer proximity to the pool. The compartments double as lounge seats for relaxing in the sun without having to be in the water.

The Horizon™, is a completely unique swimming pool that will revolutionize people's thinking and the way we enjoy water.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
23′	15′ 9″		

ngth does not include optional storage pod

The Moroccan TM

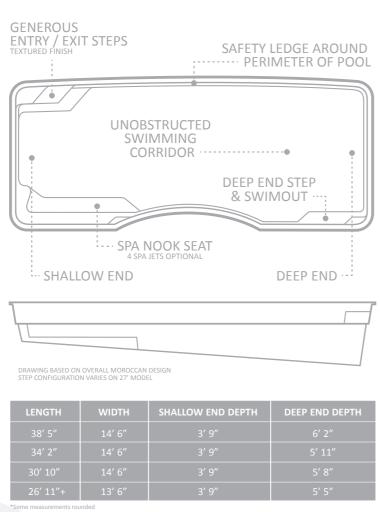
The Moroccan[™] is the result of years of research, whereby Leisure Pools® designers were able to incorporate some of the most popular attributes of a pool into one stunning package. This is a swimming pool with more features than any other pool in today's market.

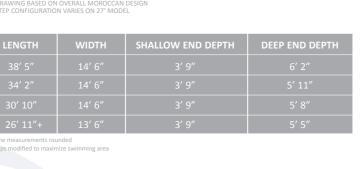
The Moroccan[™] is generous in size and stylish in looks and will give your family the lifestyle you have always desired. Through clever design all steps, benches and seating have been kept clear of the center corridor to provide unobstructed end to end swimming.

Instead of just one entry point, The Moroccan[™] provides three — two near the shallow end, located on either side of the pool, and one in the deep area. With the convenience of always having an entry/exit point nearby, this allows for versatility of pool placement in relation to your house or outside entertainment area.

The Moroccan[™] provides ample seating areas around the pool with a swim out bench and step at the deep end, as well as a generous corner seating area at the shallow end. Optional spa jets and seat aeration may be installed, making this the perfect spot to sit back and relax.

The Moroccan[™] is a spacious pool with room for the whole family and comes in multiple sizes. Whether playing games, swimming laps or just relaxing and cooling off, The Moroccan™ will suit all your needs.









The Tuscany TM

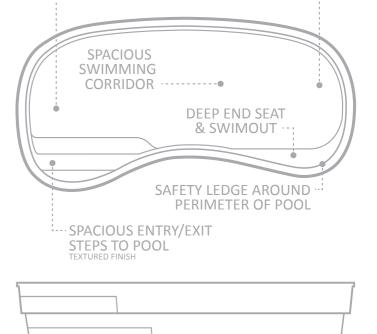
Swimming pools that feature a free form design have always been a popular choice amongst pool owners. This type of design seems to epitomize a casual and relaxed feeling that many enjoy in their home.

The free form shape of The Tuscany™ can adapt to any theme you may wish to create with your swimming pool area. The Tuscany™ is a delight to landscape around and lends itself readily to combine with rockeries and tropical plants, waterfalls, timber decks and natural stone surrounds. At the same time it will look equally impressive surrounded by paving tiles and neat cropped hedges in a more formal design.

Free form designs fit perfectly in just about any pool site but are particularly adaptable to difficult corner sites where the free form shapes afford considerable versatility of placement. The free flowing curves allow you to maneuver the pool into places that many other more formal shapes won't fit.

The Tuscany™ maintains generous-sized steps into the pool at the shallow end as well a bench seat swim out toward the deep end. Even though the pool seems quite curved, there is a full-length, unobstructed swimming corridor down the center of the pool, which affords the ability to swim laps.

With The Tuscany™, we can create your own personal oasis with all of the conveniences from home.



DEEP END .

: SHALLOW END



me measurements rounded

DRAWING BASED ON TUSCANY 23'
LARGER SIZE MAY VARY SLIGHTLY IN SHAPE

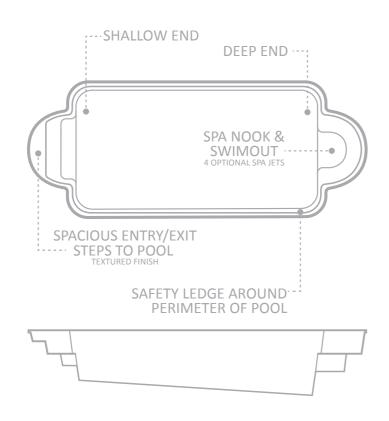
The Roman TM

Why does one particular design endure for centuries while others are soon forgotten? The timeless elegance of the classic Roman™ style swimming pool is as much in vogue today as it was in the days of Ancient Rome.

The Leisure Pools® Roman™ design is simple, practical and pleasing to the eye. The clever use of the rectangle and two semi-circles also unlocks unlimited possibilities for exciting landscaping concepts.

The Leisure Pools® Roman™ features broad entry steps at the shallow end and a seating area at the deep end. The seating area at the deep end can also be fitted with optional spa jets.

Leisure Pools® has maintained a pool width of 11′ 6″ through all the sizes that The Roman™ offers. This has been done to enable the pool to fit into the many situations where pool width is critical. It does so without compromising the very balanced look that makes this pool so appealing.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
28′ 3″	11′ 6″	4′ 2″	5′ 6″
23′ 1″	11′ 6″	4' 1"	5′ 1″

o moscuromente rounded





The Courtyard Roman TM

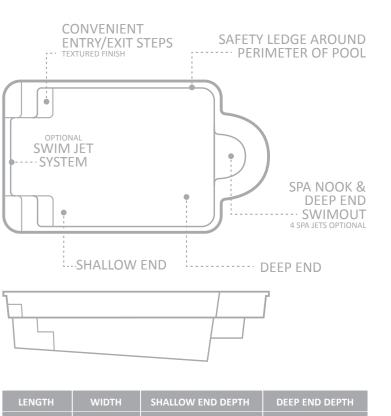
As its name implies, The Courtyard Roman™ is the ideal centerpiece for that stunning courtyard setting. These days swimming pools are not just being seen as something great to swim in but also something great to look at.

With the Leisure Pools® Courtyard Roman™ as your starting point, just imagine the many interesting courtyard scenes that could be created around it.

Here is a pool that not only looks good, but also can be packed with features. This pool is ideal for a swim jet system with the jets being located between the two sets of steps at the shallow end. Swim jets will enable you to get a good work out swimming against the water rushing past you.

At the other end, in the curved seating area, you can install spa jets and even seat aeration to create that massaging hydrotherapy effect you get in a spa. The main body of the pool is great for playing games or simply relaxing and cooling off on hot summer days.

The Courtyard Roman™ is also suitable for relatively simple heating, enabling this entertainment area to be used all year round. Whether you use this pool as an entertainment area, exercise center, a relaxation area, or courtyard centerpiece, this versatile pool can make it happen.



The Sorrento SpaTM Square

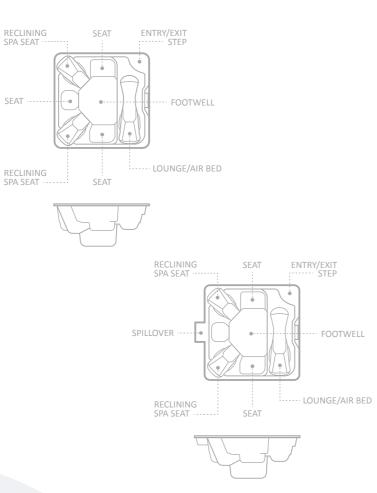
For centuries, people have recognized the rejuvenating healing powers of warm water. Today, Leisure Pools® takes an innovative approach to the art of warm water healing or hydrotherapy.

Spend just a few moments in the Leisure Pools® Sorrento Spa™ and you're likely to experience less stress, improved circulation, better sleep and fewer symptoms of arthritis and back pain.

The Leisure Pools® Sorrento Spa™ has strategically placed jets and ergonomically correct seating to create an ideal place for practicing a variety of calming, comforting and healing routines.

The Sorrento Spa™ is available in all the colors that are available for the pools, enabling you to color match your pool and spa combination.

The Sorrento Spa™ Square is available with a spillover option which enables the spa to be placed next to the pool and having the water spill over from the spa into the pool creating a calming water feature effect.



SPA STYLE	LENGTH	WIDTH	DEEPEST DEPTH
SQUARE	7′ 5″	7′ 5″	3′ 2″
SQUARE W/ SPILLOVER	7′ 5″	7′ 5″	3′ 2″

Some measurements rounded





The Sorrento SpaTM Round

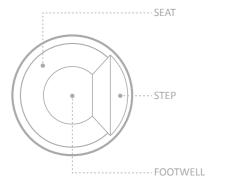
You can also enjoy rejuvenating healing powers of warm water in a design that best fits your outdoor living concept.

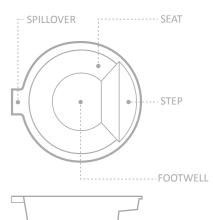
The Leisure Pools® Sorrento Spa™ is available in a circular design allowing you more freedom to match the other elements within your backyard including your Leisure Pools® swimming pool. Inside the spa, you enjoy the benefits of less stress, improved circulation, better sleep and fewer symptoms of arthritis and back pain. Outside the spa, you enjoy the benefits of great design and function.

The Leisure Pools® Sorrento Spa™ Round is a circular spa which blends well with many of Leisure Pools® curved swimming pools. With one bench going around the spa, it provides an area for swimmers to talk and enjoy the relaxing benefits of a spa.

The Sorrento Spa™ is available in all the colors that are available for the pools, enabling you to color match your pool and spa combination.

The Sorrento Spa™ Round is available with a spillover option which enables the spa to be placed next to the pool and having the water spill over from the spa into the pool creating a calming water feature effect.





SPA STYLE	LENGTH	WIDTH	DEEPEST DEPTH
ROUND	8′		2′ 10″
ROUND W/ SPILLOVER	8'	8'	2′ 10″

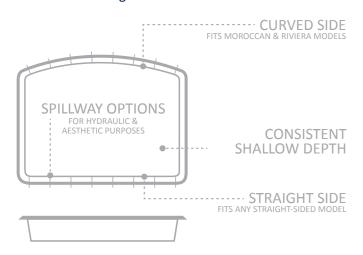
measurements rounded

Tanning Ledge

The Leisure Pools® Opal™ Tanning Ledge serves as the ultimate addition to any Leisure Pools® swimming pool. This versatile ledge maintains a shallow, consistent depth, providing an ideal place to bask in the sun or a safe area for young children to play.

Leisure Pools® designers created this ledge to have both a curved side and a straight side so that it would complement almost any style pool within the Leisure Pools® range while also enhancing your experience by providing an additional lounge area with a solid, stable depth.

The Opal™ Tanning Ledge offers you more ways customize your backyard, not only with the addition of different water features, but also lets you choose the width and placement of your spill overs. Since the Opal™ Tanning Ledge has a natural spillover, you are now able to enjoy the beauty and calming sounds of cascading water.



LENGTH	WIDTH	SHALLOW END DEPTH	DEEP END DEPTH
10′ 5″	7′ 10″	12"	12"



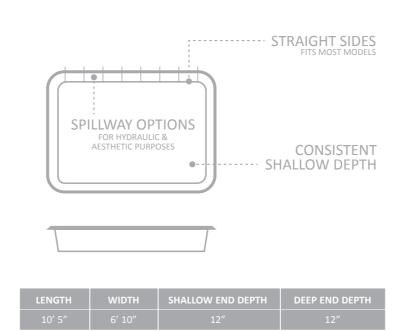


The Topaz TM Tanning Ledge

The popularity of The Opal™ allows us to introduce our newest tanning ledge, The Topaz™. The shallow depth, running at 1 foot, allows for an even greater definition to your life of leisure allowing you to soak your feet in the cool water while still enjoying the sunshine.

Many families are also adding a tanning ledge as a water fun pad for their pets to splash around in and enjoy the water, especially for smaller breeds that may not want to enjoy a full swim in the water but still enjoy playing in the water.

This tanning ledge fits any Leisure Pools® swimming pool with a straight edge which is a wide variety of pool options. Any number of spillways can be added for even greater visual and design excitement.







The Wall Panels

There are numerous options to consider when customizing your backyard paradise. Leisure Pools® have found another rapidly-growing trend when it comes to enhancing your outdoor decor—the simple art of Wall Panels.

Wall Panels offer a unique and modern touch that allows you to separate and decorate your space around the pool. These panels will afford you the privacy you need without causing you to feel cramped or restricted.

With the contemporary style and design of these panels, you will be able to use and enjoy a variety of comfortable and distinct spaces so you can entertain any number of activities.

If your pool is in plain sight to a busy street, commercial building or school, these panels are the perfect separation. The contemporary style and design of these panels provides an attractive visual appeal that elevates your landscaping beyond the traditional fence or barrier.

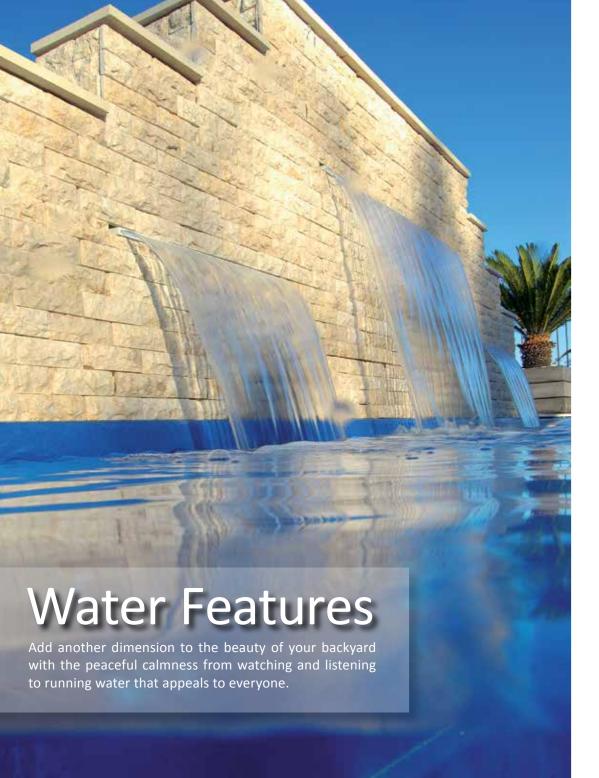
The Wall Panels offers many options from cladding your backyard fence line to highlighting an area behind the pool with one small panel either side of a large panel. We also have the option of a picture frame effect in the center of the larger panel where you can insert a feature item such as glass or tile to personalize the feature.

The Wall Panels are available in a range of colors to suit your home and backyard. For more information on color options ask your Leisure Pools® Representative for a color chart.



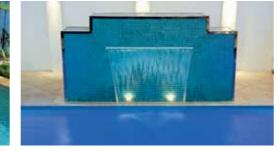
WIDTH	HEIGHT
	6′
2′ 8″	6'









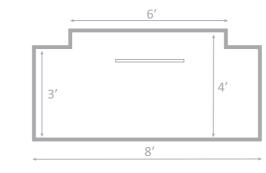


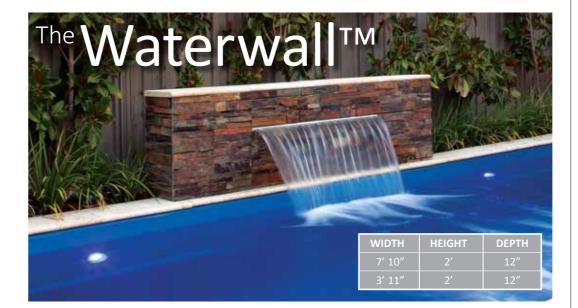
The Cascade™ water feature is a very popular addition to any pool in the Leisure Pools® range. This waterfall feature is not only beautiful, but also clean and sophisticated.

The Cascade[™] comes with a 2' center-mounted silkflow sheer descent. Though it is stylish and sleek in the standard form, but can easily be optioned up with additional spillways in a variety of sizes.

Standard finish comes in three colors with a cement-rendered appearance, but with the addition of tiling, cladding, or other treatments can help blend your water feature with your pool's surroundings.

The Cascade™ is sure to enhance your entire swimming pool experience.





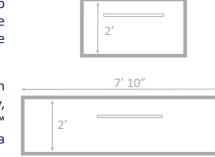




Leisure Pools® is proud to release The Waterwall™, an exclusive, design-patented waterfall. This simple, yet unique water feature can be installed adjacent to any Leisure Pools® swimming pool to not only create a beautiful centerpiece, but also release the calming sounds of cascading water.

The Waterwall™ is available in two sizes (3' 11" or 7' 10" in length). Leisure Pools® has also created an innovative nook into the back of The Waterwall™ that can allow for hidden poolside storage.

The Waterwall™ comes standard in a beige finish and ready for cladding or tiling. Alternatively, other color finishes are available. The Waterwall™ can also be fitted with L.E.D. lighting to produce a spectacular night feature.







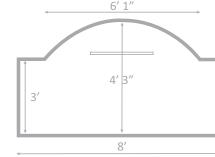


Introducing The Serenity[™] water feature. The newest addition to our range features a flowing curve that looks spectacular alongside any Leisure Pools[®] swimming pool, but is especially appealing when combined with any of our unique freeform pool models.

The Serenity™ comes with a 2' center-mounted silkflow sheer descent. Though it is stylish and sleek in the standard form, it can easily be optioned up with additional spillways in a variety of sizes.

Standard finish comes in three colors with a cement-rendered appearance, but with the addition of tiling, cladding, or other treatments can help blend your water feature with your pool's surroundings.

The Serenity[™] is sure to enhance your entire swimming pool experience.



Leisure Pools® SMART Color Range

Leisure Pools® has a long history of offering its swimming pools in a range of colored gelcoats. More than 15 years ago, Leisure Pools® introduced Aquaguard® colored gelcoats into the North American market — at a time when most manufacturers only offered the stereotypical white-colored swimming pools. The initiatives of Leisure Pools® in the North American market have facilitated a change in industry standards, and continues to be one of the catalysts driving the increase of market share for the composite fiberglass pool industry.

If you're looking for something different than the standard composite fiberglass pool — something a little bit special — then this is the color range for you! Each color within the Leisure Pools® SMART Range include a built-in sparkle that sets off an added brilliance and shimmer effect. No matter what color you choose, when the light shines over your Leisure Pools® swimming pool, it will appear to have millions of diamonds scattered across the pool surface.

The Leisure Pools® SMART Color Range not only looks beautiful, but also has excellent UV, blister, and chemical resistance.



















Our mission at Leisure Pools® is to help families live their "Life Pools® swimming pools that we have delivered in pursuit of of Leisure" through the enjoyment of their own high quality, this mission. in-ground composite fiberglass swimming pools.

We know that the most important one is your own Leisure Here are some examples of the more than 50,000 Leisure Pools® swimming pool. Let us help you make that happen.





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